

Date: Thursday, 1/4/2007 10:09:17 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCKNUT
Job Number	: 30169		
Estimate Number	: 10071		
P.O. Number	: N/A	Part Number	: D30153
This Issue	: 1/4/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3015 REV. B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28706	Drawing Revision	: B
		Material	: N/A
Written By	: _____	Due Date	: 1/10/2007
Checked & Approved By	: _____	Qty:	500
Comment	: Est. 01.06.28 New Issue SM	Um:	300 Each
Additional Product			

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 2792

C207101104

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

(500)

2.0	PFSLNNC516S1	Lock Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s)
 LOCKNUT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C207101109 (500)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

h 270109

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: St 401

C207101109 (500)

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Drawing Name: LOCKNUT

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP 07/01/10 *500*

Job Completion



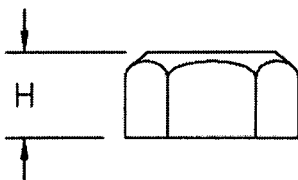
C207101110



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

RELEASED
03.07.18 *[Signature]*

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